

Product identifier: Sb411 Violet T SDS No. 037-W488928

Date of preparation: 2025/05/16 Date of revision: 2025/09/24

Section 1—Identification

Product identifierSb411 Violet TOther means of identificationNot availableProduct codeSB411-VT-2L

Recommended use of the chemical and restrictions on use

Recommended use Water-based disperse dye ink

Restrictions on use For use as ink jet printing ink only

Details of Australian manufacturer or importer

Name MIMAKI AUSTRALIA PTY LTD.

Australian address Unit 14, 38-46 South Street, Rydalmere, NSW 2116, Australia

Telephone +61-2-8036-4500

Emergency telephone number +61 2 8014 4558 (within Australia only)

18000 74234 (within Australia only)

+65 3158 1074

Details of overseas supplier

Name MIMAKI ENGINEERING CO., LTD.

Address 2182-3 Shigeno-otsu, Tomi-shi, Nagano 389-0512 JAPAN

Telephone +81-268-64-2413

Section 2—Hazard(s) identification

Classification of the hazardous chemical

Specific target organ toxicity - Single exposure Category 1 (Central nervous system, blood system)

Specific target organ toxicity - Repeated Category 1 (Central nervous system, respiratory organs)

exposure

Hazards not described are "Not classified", "Not applicable" or "Classification not possible".

Label elements





Signal word Danger

Hazard statement Causes damage to organs (Central nervous system, blood system)

Causes damage to organs through prolonged or repeated exposure (Central

nervous system, respiratory organs)

Precautionary statement



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Prevention Do not breathe dust/fume/gas/mist/vapours/spray.

Wash contaminated areas thoroughly after handling.

Do not eat, drink or smoke when using this product.

Response IF exposed or concerned: Call a POISON CENTRE/doctor.

Get medical advice/attention if you feel unwell.

Specific treatment(see section 4 on SDS).

Storage Store locked up.

Disposal Dispose of contents/container in accordance with

local/regional/national/international regulations.

Section 3—Composition and information on ingredients

Distinction of substance or mixture Mixture

Chemical name	CAS Number	Concentration or concentration range
Water	7732-18-5	50-60%
1,2-Propanediol	57-55-6	15-25%
1,2,3-Propanetriol	56-81-5	5-15%
Others	Trade secret	5-15%
Dye	Trade secret	1-10%

Section 4—First aid measures

Description of necessary first aid measures

InhalationGet medical advice/attention if you feel unwell.Skin contactGet medical advice/attention if you feel unwell.Eye contactGet medical advice/attention if you feel unwell.IngestionGet medical advice/attention if you feel unwell.

Symptoms caused by exposure Not available

Medical attention and special Treat according to the symptoms.

treatment

Section 5—Firefighting measures

Suitable extinguishing equipment All extinguishing agents

Unsuitable extinguishing media Not available

Specific hazards arising from the Fire may produce irritating, corrosive and/or toxic gases.

chemical



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Special protective equipment and Move containers from fire area if you can do it without risk.

precautions for firefightersBe careful not to cause environmental pollution by the outflow of fire

extinguishing agent or dilution water.

Wear proper protective equipment. Extinguish fire from windward as

much as possible.

Hazchem Code: Not applicable

Section 6—Accidental release measures

Personal precautions, protective equipment and emergency procedures

Workers must wear appropriate protection equipment (see Section 8) and work from upwind.

Isolate the site as a leak area by providing a zone that has an appropriate width to all directions.

Prohibit unauthorized entry into the area.

Environmental precautions

Avoid release to the environment.

Methods and materials for containment and cleaning up

Stop leak if you can do it without risk. Collect spillage as much as possible.

Section 7—Handling and storage

Precautions for safe handling

Do not breathe dust/fume/gas/mist/vapours/spray. Wash contaminated areas thoroughly after handling.

Do not eat, drink or smoke when using this product.

Conditions for safe storage, including any incompatibilities

Store locked up.

Section 8—Exposure controls and personal protection

Exposure control measures

Workplace Exposure Standards for Airborne Contaminants (Australia)

1,2-Propanediol TWA 150ppm 474mg/m³ (vapour & particulates)

1,2-Propanediol TWA 10mg/m³ (particulates only)

1,2,3-Propanetriol TWA 10mg/m³ ACGIH Not available

Biological monitoring

ACGIH Not available

Control banding Not available

Engineering controlsIt is recommended to properly install local exhaust device, closed system or

full ventilation equipment.



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Provide showers, hand-wash and face-wash stations in the workplace and

display the position clearly.

Individual protection measures, for example personal protective equipment (PPE)

Eye and face protection Wear eye protection as necessary.

Skin protection Wear protective clothing, safety shoes and gloves as necessary.

Respiratory protection Wear face protection as necessary. **Hand protection** Wear protective gloves as necessary.

Thermal hazards Not available

Section 9—Physical and chemical properties

Physical state Liquid
Colour Violet

Odour Characteristic odour

pH 6-9

Melting point/freezing pointNot available **Boiling point or initial boiling point and**Not available

boiling range

Flash point Non-flammable Flammability Not available

Lower and upper explosion Upper limits: Not available limit/flammability limit Lower limits: Not available

Vapour pressure Not available

Density and/or relative density 1.0-1.2

Solubility Easily soluble in water

Partition coefficient n-octanol/water Not available

(log value)

Auto-ignition temperatureNot availableDecomposition temperatureNot availableViscosity3-6 mPa·s (25°C)Kinematic viscosityNot availableRelative vapour densityNot availableParticle characteristicsNot available

Section 10—Stability and reactivity

Reactivity Not available

Chemical stability Stable under normal handling conditions.



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Possibility of hazardous reactions May react with incompatible materials.

Conditions to avoid Avoid heat, high temperatures, flames, sparks, and sources of

ignition.

Incompatible materials Oxidisers, strong oxidisers, reducing agents, acids, strong acids,

alkalis, strong alkalis.

Hazardous decomposition Combustion may produce carbon monoxide, carbon dioxide, nitrogen

products oxides, and other harmful gases.

Section 11—Toxicological information

Acute toxicity

Oral Not available
Dermal Not available
Inhalation Not available

Skin corrosion/irritation

Not available

Serious eye damage/irritation

Not available

Respiratory sensitisation

Not available

Skin sensitisation

Not available

Germ cell mutagenicity

Not available

Carcinogenicity

Not available

Reproductive toxicity

Not available

Specific target organ toxicity - single exposure

Category 1 (Central nervous system, blood system)

Specific target organ toxicity - repeated exposure

Category 1 (Central nervous system, respiratory organs)

Aspiration hazard

Not available

Section 12—Ecological information

Ecotoxicity



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Not available

Persistence and degradability

Not available

Bioaccumulative potential

Not available

Mobility in soil

Not available

Other adverse effects

Not available

Section 13—Disposal considerations

Disposal methods Dispose of contents/container in accordance with

local/regional/national/international regulations.

Entrust an industrial waste processor licensed by the local

government, etc. or a local administration that handles the business to

dispose.

Section 14—Transport information

UN number Not applicable

Proper shipping name or technical Not applicable

name

Transport hazard class Not applicable
Packing group number Not applicable

Environmental hazards for transport purposes

Marine pollutant (Yes/No) No

Special precautions for userMake sure that there is no leakage of containers during

transporting. Prevent containers from overturning, falling and

being damaged during loading. Prevent the cargo from collapsing.

Additional informationNot availableHazchem or emergency action codeNot available

Section 15—Regulatory information

Applicable Australian regulations

Workplace Exposure Standards for Airborne Contaminants

1,2-Propanediol / 1,2,3-Propanetriol



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Section 16—Other information

Key/legend to TWA: Time Weighted Average

abbreviations and ACGIH: American Conference of Governmental Industrial Hygienists

acronyms used

Notice to reader

The information provided in this SDS are based on currently available materials, information, and other data, however, we cannot assume any liability for the accuracy of the information contained. All chemical products may have unknown, potentially hazardous characteristics. It is recommended that handling should be done with caution.

The sign "-" included above means no relevant information.